**Bracket to Chair Assembly**

Table Hardware/Components:

- **5/16 Lock Nut**
- **5/16 1-1/2" Carriage Bolt**

**Step 1.** (Seat Disassembly) Locate Screws that secure the seat to the frame (Figure A). Remove the screws from the seat/frame. Remove the seat from the frame (Figure B).

(Figure A) (Figure B)

**Step 2.** (Table Support Assembly) Locate and align the Table Support with the bottom of the frame. "Kinked" portion should be towards the rear/back portion of the chair (Figure C), while holding the support, insert carriage bolts (L) through the top of frame (Figure D). Use the (H.) lock nuts to secure table support to frame (Figure E).

(Figure C) (Figure D) (Figure E)

**Step 4.** (Seat Assembly) Place the Seat on top of frame and align the mounting holes with the frame (Figure I). Use the seat screws to secure the seat to the frame (Figure J). Repeat Steps 1 through 4 for opposite side of connecting tables.

(Figure I) (Figure J)

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**Suspension Table Assembly: Models 8192, 8194, 8195, 8196**

Table Hardware/Components:

- **1/4 x 20 5/8" Pan Head Screw** 4
- **Plastic Table Connector** 2
- **Table Support Right 1**
- **Table Support Left 1**
- **Table 1**

**Step 1.** Locate (E.) Table and face it down so that the mounting holes are facing upwards.

(Figure 1)

**Step 2.** Locate (B.) Plastic table connectors and snap them on each of (C.) and (D.) Table Supports Left and Right.

(Figure 2)

**Step 3.** Align the sub-assembled (B. C. D.) with the mounting holes of (E.) Table.

(Figure 2)

**Step 4.** Use (A.) Pan Head Screw to Secure the Sub-Assembled (B. C. D.) to the (E.) Table.
**Connecting Table Assembly: Models 8191**

Table Hardware/Components:

- **A.** 1/4 x 20 5/8” Pan Head Screw
- **B.** Plastic Table Connector
- **C.** Table Support Right
- **D.** Table Support Left
- **E.** Table
- **G.** Legs

**Step 1.** Locate (E.) Table and face it down so that the mounting holes are facing upwards.

**Step 2.** Locate (B.) Plastic table connectors and snap on either of (C.) or (D.) Table Supports Left and Right. Depending on Left or Right hand side of Chair.

**Step 3.** Align the sub-assembled (B. C. D.) and (G.) Legs with the mounting holes of (E.) Table.

**Step 4.** Use (A.) Pan Head Screw to Secure the Sub-Assembled (B. C. D.) and (G.) Legs to the (E.) Table.

**Connecting Table Assembly: Models 8193**

Table Hardware/Components:

- **A.** 1/4 x 20 5/8” Pan Head Screw
- **B.** Plastic Table Connector
- **C.** Table Support Right
- **D.** Table Support Left
- **E.** Table
- **G.** Leg

**Step 1.** Locate (E.) Table and face it down so that the mounting holes are facing upwards.

**Step 2.** Locate (B.) Plastic table connectors and snap them on each of (C.) and (D.) Table Supports Left and Right.

**Step 3.** Align the sub-assembled (B. C. D.) and (G.) Leg with the mounting holes of (E.) Table.

**Step 4.** Use (A.) Pan Head Screw to Secure the Sub-Assembled (B. C. D.) and (G.) Legs to the (E.) Table.