

Assembly Instructions

Model#1780-M1/R1-A5 & 1660-M1/R1-A5
1960-Y2/M1-A7 & 1980-M1/Y2-A7
1725-M1/R1-A5

9to5
s e a t i n g

Assembly Steps

1. Insert the Castors firmly into the Base.



2. Place the Cylinder firmly into the center hole of the Base



3. Slide the Telescopic Cover over the Cylinder.



4. Slide the Left and the Right arm into the Arm-Width adjustment bracket already attached to the Seat bottom.



5. Place the seat firmly over the top of the Cylinder



6. Using the 3 screws that are temporarily attached to the Back Support (extending from the bottom of the Back), assemble the metal Back Support to the 3 holes at the rear of the Control attached to the seat bottom.



For service, parts, or full warranty text call :(800)872-9787